

**SPECIALTY FINISHES: CORTEN STEEL, BLACKENED STEEL, CLEAR COATED STEEL,
AND PRIMER ONLY APPLICATIONS**

Form and Fiber Inc. offers limited warranties on all steel and aluminum structures themselves, specifically construction of product. However, Form and Fiber Inc. does not warranty finishes deemed “specialty” and/or natural finishes.

WARRANTY NOTES

It is the Project Designer, Purchaser, and/or Project Owner’s responsibility for proper placement of Corten steel, Blackened steel, Clear Coated steel and Primer Only applications for metal products within the built environment. This includes responsibility for understanding the nature of the product material purchased and potential effects and performance for these not warranted surface finishes on the product themselves as well as adjacent surfaces and the overall design aesthetic. Form and Fiber, Inc. does not warranty these specialty finishes, nor is responsible for any consequential damages incurred from the Project Designer’s, Purchaser’s and/or Project Owner’s lack of product understanding and/or responsibility for installation.

CORTEN STEEL FINISHES – NOT WARRANTIED

1. Corten Steel is material specifically made to naturally “weather” through oxidation and the forming of surface rust from environmental exposure. Form and Fiber does not warranty both un-weathered and pre-weathered finishes.
2. Natural weathering, including patina development from environment exposure will vary geographically and rate of oxidation, including patina consistency, will be dependent on direct exposure to the local climate and it’s weather patterns.
3. Manufacturer does not warranty for speed of weathering, nor the consistency in how the patina develops.
4. Manufacturer does not warranty irregularity in pattern, color, nor surface texture from this naturally occurring process.
5. Manufacturer does not warranty surface finish impacted by acts of vandalism, or natural disaster, including hail and/or severe weather damage.
6. Manufacturer does not warranty damage caused to subsurface or surrounding pavement areas impacted by leaching of Corten steel as it naturally weathers.

BLACKENED STEEL FINISHES – NOT WARRANTIED

1. Blackened Steel is considered a specialty finish and caution should be taken for limited exposure and/or providing protection from environmental exposure that will impact the performance of this not warranted, specialty finish.
2. Form and Fiber utilizes a proprietary, cold blackening process that chemically reacts with the surface finish of carbon steel. This blacken steel is then coated with a protective clear coat. Neither the finish, nor the coating is warranted as any environmental exposure, which can vary greatly based on geography, local climate and weather conditions, will impact surface finish performance.
3. Caution should be taken for exterior exposure and the impact on long term performance. Form and Fiber does not consider blackened steel to be a high performance, end all finish and such finish will require on-going maintenance after product is delivered to its destination.
4. Manufacturer does not warranty blackened steel surface finishes, nor the change in surface finish, including rusting and surface consistency, pattern, color, or surface texture, due to environmental exposure.
5. Manufacturer does not warranty surface finish impacted by acts of vandalism, or natural disaster, including hail and/or severe weather damage.
6. Manufacturer does not warranty damage caused to subsurface or surrounding pavement areas impacted by leaching of rust as a byproduct of environmental exposure.



CLEAR COATED STEEL FINISHES – NOT WARRANTIED

1. Clear Coated Steel is considered a specialty finish and caution should be taken for limited exposure and/or providing protection from environmental exposure that will impact the performance of this not warrantied, specialty finish.
2. Form and Fiber applies a protective clear coat finish to all clear coated steel. Neither the surface finish, nor the coating is warrantied as any environmental exposure, which can vary greatly based on geography, local climate and weather conditions, will impact surface finish performance.
3. Caution should be taken for exterior exposure and the impact on long term performance. Form and Fiber does not consider clear coated steel to be a high performance, end all finish and such finish will require on-going maintenance after product is delivered to its destination.
4. Manufacturer does not warranty clear coated steel surface finishes, nor the change in surface finish, including rusting and surface consistency, pattern, color, or surface texture, due to environmental exposure.

PRIMER ONLY FINISHES – NOT WARRANTIED

1. Primer only applications are considered a specialty finish and caution should be taken for limited exposure and/or providing protection from environmental exposure that will impact the performance of this not warrantied, specialty finish.
2. Form and Fiber can apply a primer only surface finish on aluminum and steel products but does not warranty this application.
3. Manufacturer does not warranty primer only applications, nor the change in surface finish, including rusting and surface consistency, pattern, color, or surface texture, once product has been delivered to its ship to destination.
4. If specified for primer only finish to be applied by Manufacturer, final topcoat finish beyond base primer application is the responsibility of the purchaser.

COATING FINISHES IN MARINE ENVIRONMENTS – NOT WARRANTIED

1. Aluminum and Steel products, specifically with surface coatings, not warrantied for salt air exposure.
2. If specified for primer only finish to be applied by Manufacturer, final topcoat finish beyond base primer application is the responsibility of the purchaser.