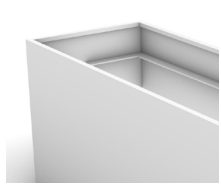
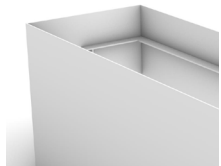


# FORM AND FIBER | TECHNICAL SHEET

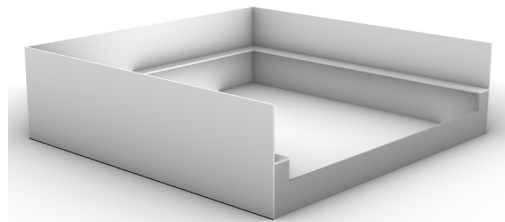
## BOX SERIES FUSED PLANTERS - POWDER COATED STEEL & ALUMINUM



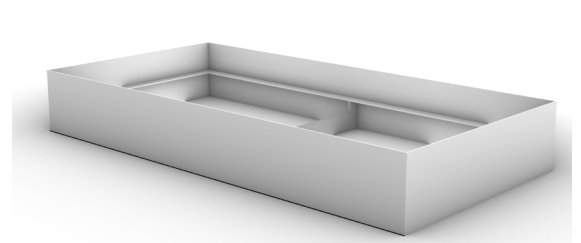
STANDARD LIP



BLADE EDGE



FUSED BOX SHOWING SHARED INTERNAL LOWERED WALL FOR CONNECTION



FUSED BOX SHOWING CONNECTED PORTIONS WITH INTERNAL LOWERED WALLS

### CONSTRUCTION

#### 1. STEEL

The Box Series Fused Steel Powder Coated Planters are constructed of ASTM A1011 grade Carbon Steel. Planters are fabricated using 14 ga., 12 ga., 10 ga., and 1/4" thicknesses.

#### ALUMINUM

The Box Series Fused Aluminum Powder Coated Planters are constructed of ASTM B-209 5052-H32 grade Aluminum. Planters are fabricated using .090, .125, .190, and .250 thicknesses.

2. Planters are coated with an exterior grade polyester powder coat finish, available in standard stock and non-standard stock RAL colors. Marine grade finish can be provided for an upcharge per unit.

3. Planters are manufactured with standard 1", 1.5", or 2" drain holes or no drain holes. Quantity and placement as directed by Purchaser. Holes are cut to nominal O.D. for standard PVC pipe trade sizes.

4. If a boxes with internally raised bases are specified, heat signatures may read through powder coat finish due to material thickness.

### POWDER COAT FINISH

1. Standard F&F stock powder coat colors are offered in satin and matte finishes as noted.

2. Non-standard stock RAL colors and metallics are available and may require an additional up-charge per unit.

### POWDER COAT STANDARD STOCK COLORS



### STANDARDS

#### 1. STEEL

Standard lip for 14 ga & 12 ga thick boxes = 1" wide lip + 3/4" return  
 Standard lip for 10 ga thick boxes = 1-1/2" wide lip + 3/4" return  
 Standard lip for 1/4" thick boxes = 2" wide lip with no return

#### ALUMINUM

Standard lip for .090 and .125 thick boxes = 1" wide lip + 3/4" return  
 Standard lip for .190 thick boxes = 1-1/2" wide lip + 3/4" return  
 Standard lip for .250 thick boxes = 2" wide lip with no return

### CUSTOMIZATION

1. Fabrication of F&F Box Series Fused powder coated planters can be customized to designer specified sizes for L X W X H. Boxes will be priced on labor, material, and thickness.

### INCLUSIONS & EXCLUSIONS

- Form and Fiber PROVIDES connecting hardware for interior connecting sections of fused boxes.
- Form and Fiber DOES NOT PROVIDE waterproofing gaskets, caulking or sealant for section connections.

### OPTIONS

1. The following options are available in the fabrication of F&F Box Series Fused powder coated planters. Additional charges may apply:

- \_\_\_\_\_ Standard lip
- \_\_\_\_\_ Flat base
- \_\_\_\_\_ Internally raised base
- \_\_\_\_\_ Stainless steel leveling feet
- \_\_\_\_\_ Glides
- \_\_\_\_\_ Industrial casters
- \_\_\_\_\_ Blade edge
- \_\_\_\_\_ Toe-kick base

